



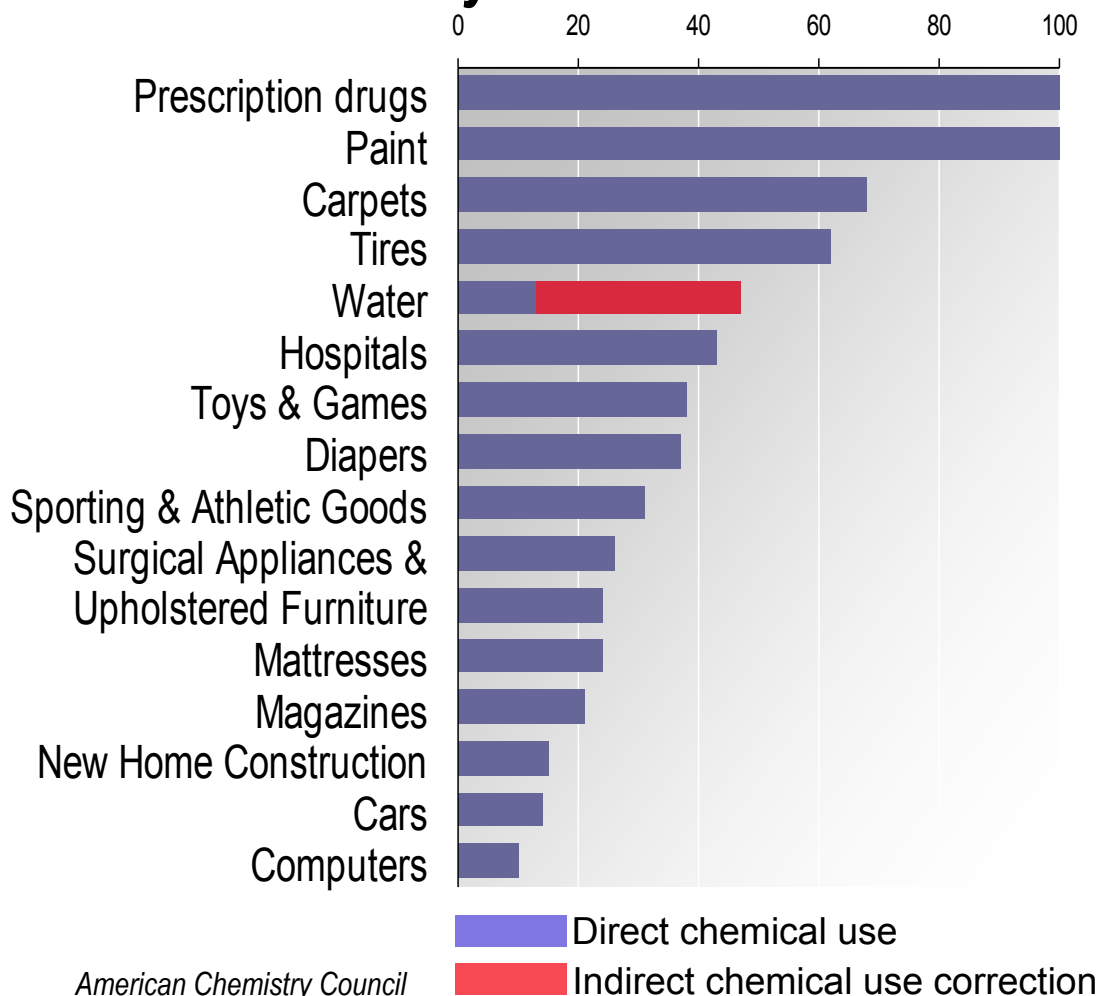
# Challenges to Commercializing Technology in the Chemical Industry

William Banholzer  
ADHOC 2015

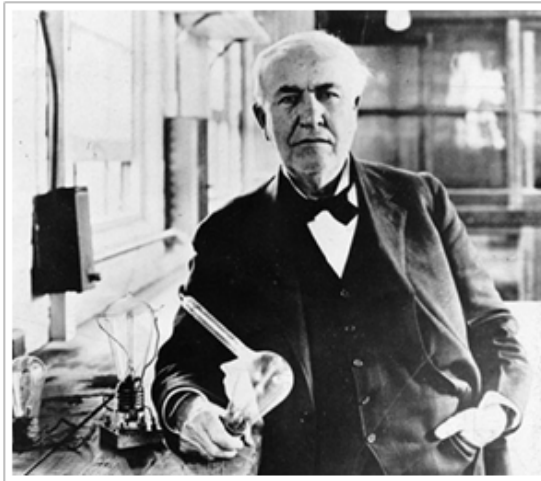
# The World Needs Chemistry



## Value of chemistry as % of all materials



# Innovation



# Rules for Business



Technology  
and  
Marketing  
Pitfalls  
abound

What people  
can afford

What people  
will pay for

What people  
want

Discovery

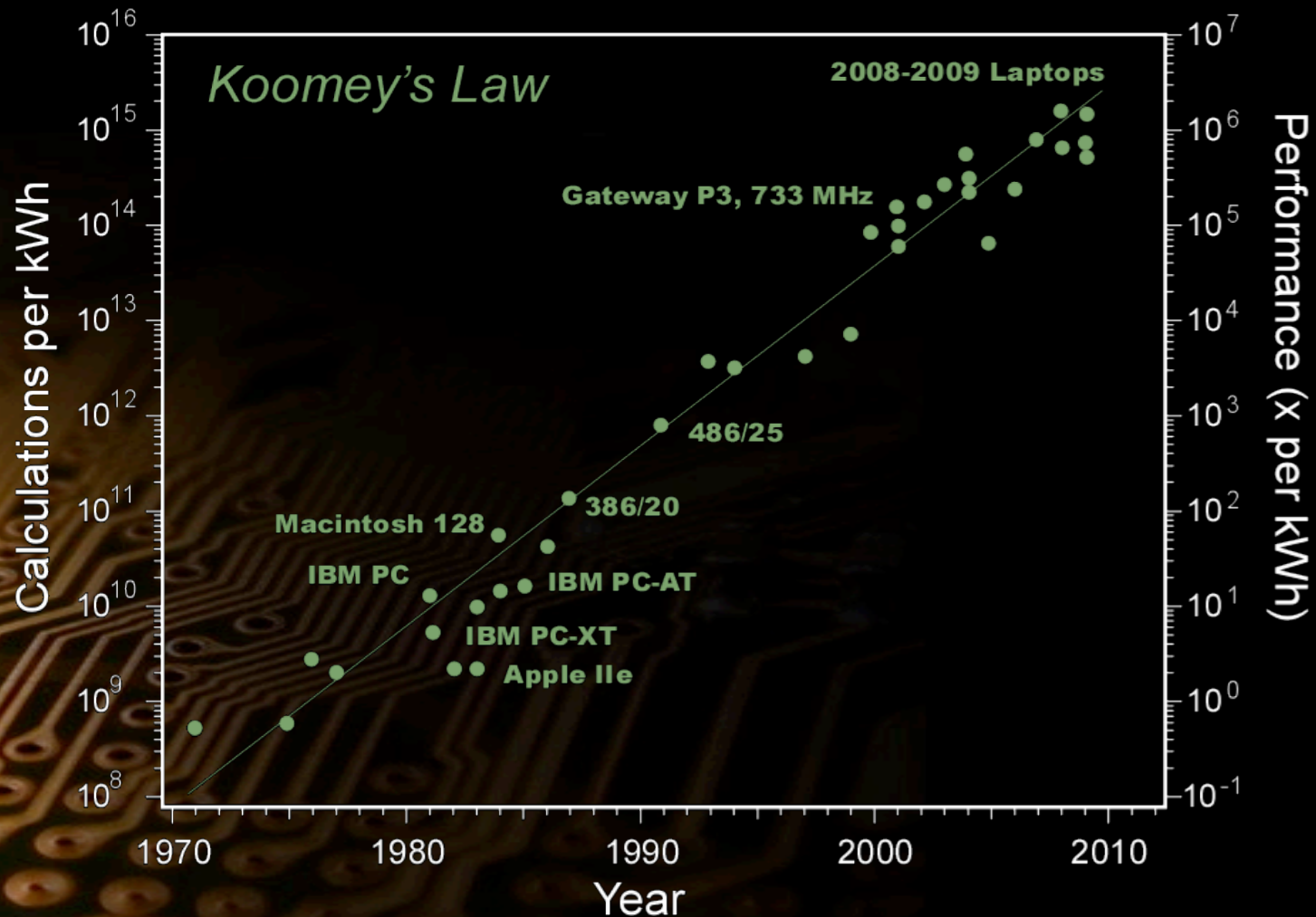


**BUSINESS  
SUCCESS**

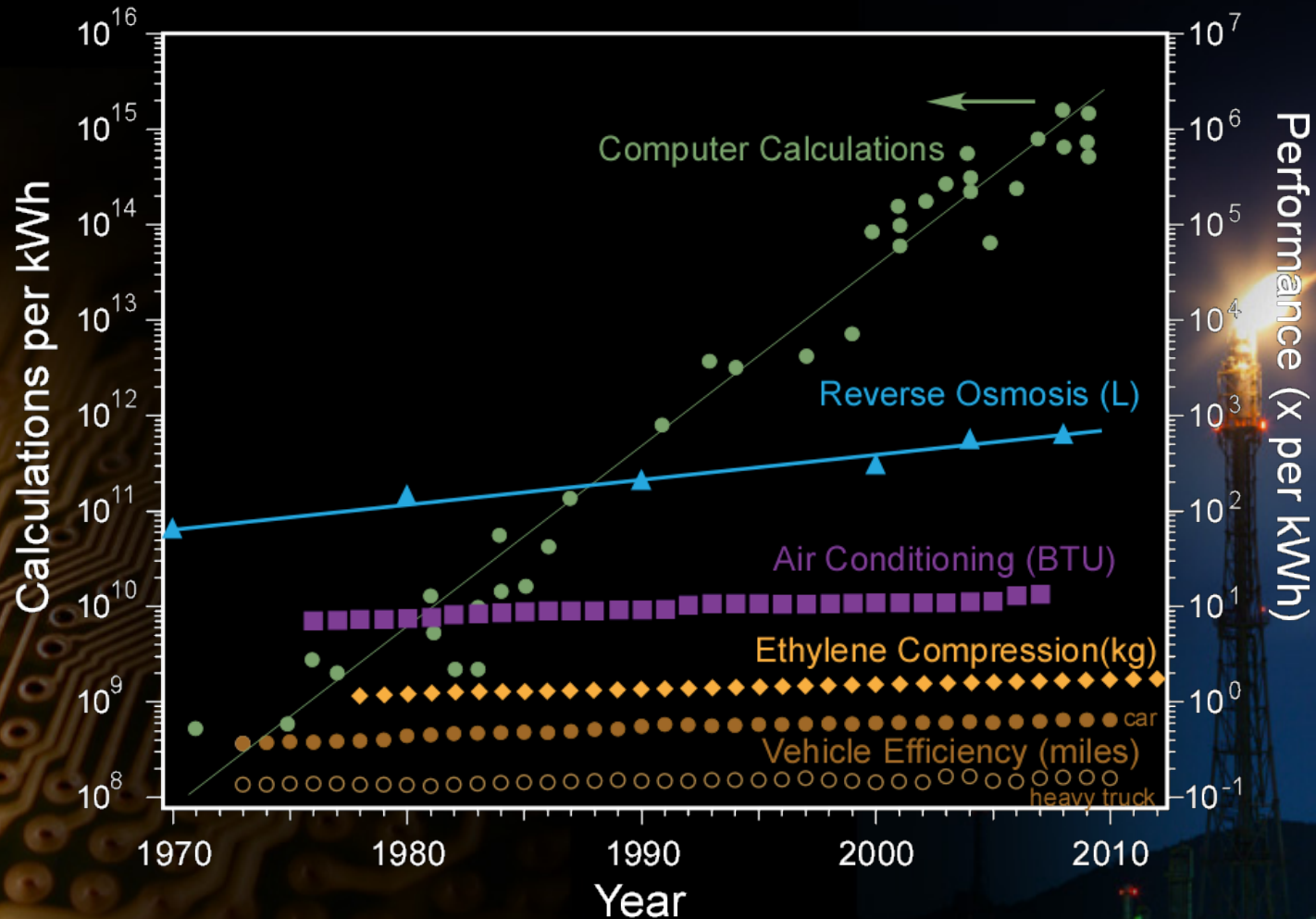
Marketing &  
Engineering



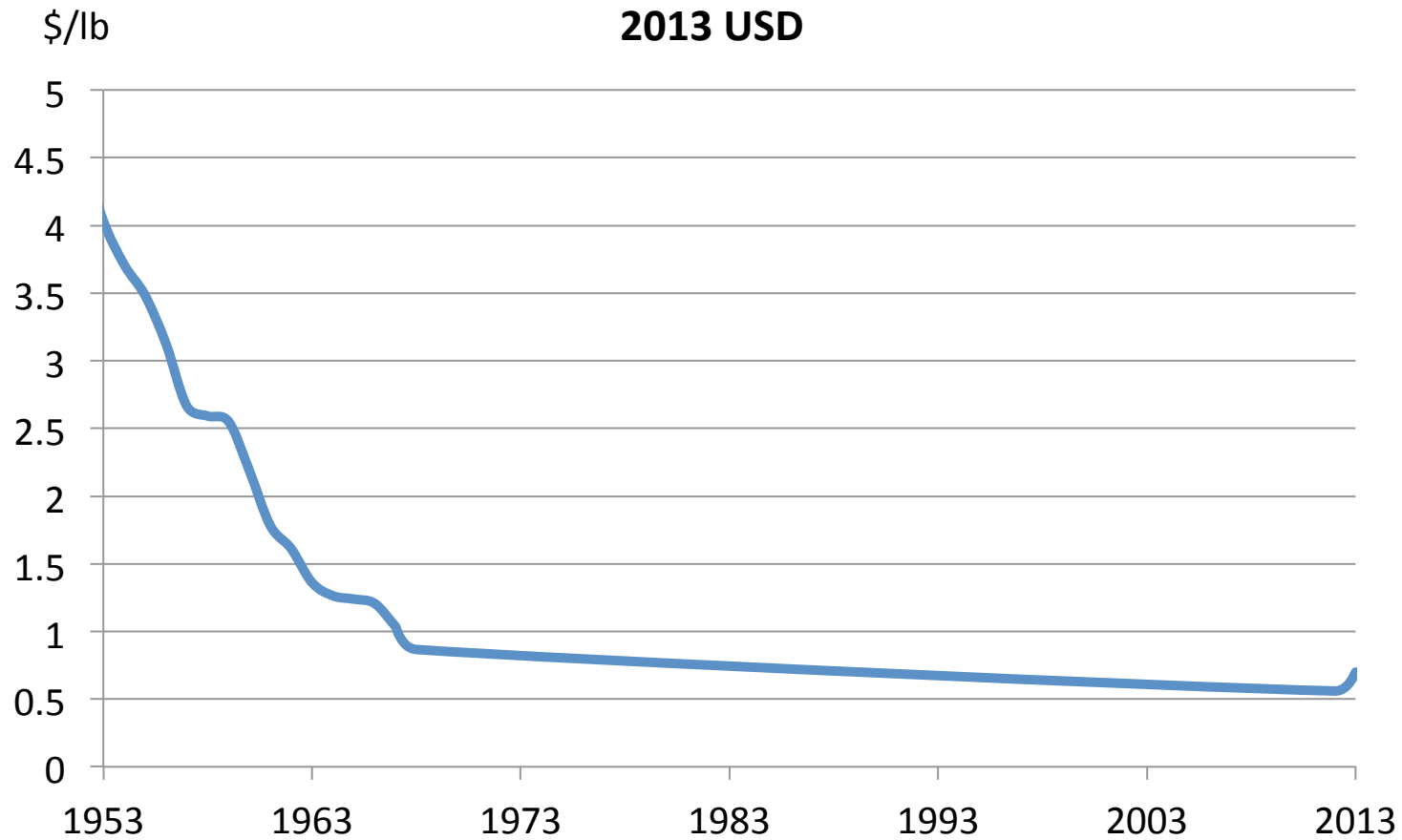
# Engineering Triumph



# Moore's Law Sets Unrealistic Expectations



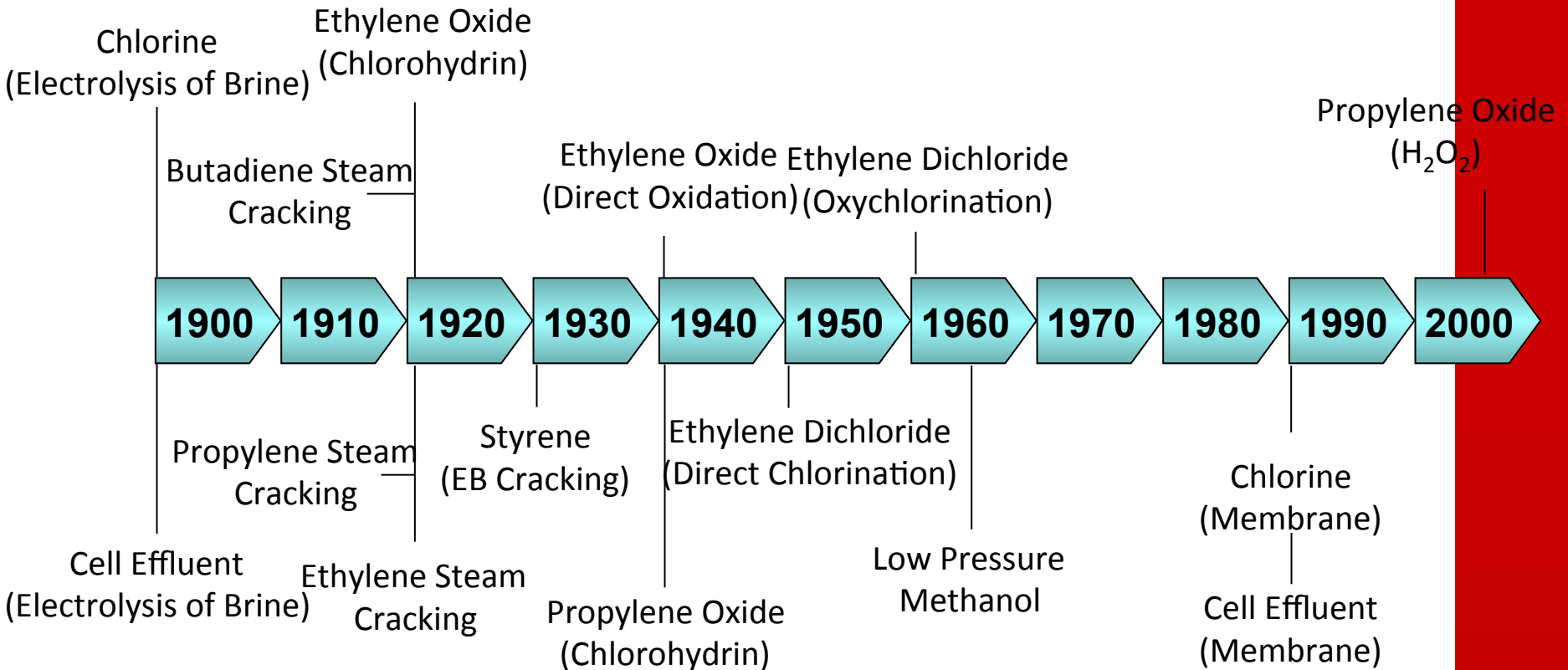
# LDPE Cost Trend



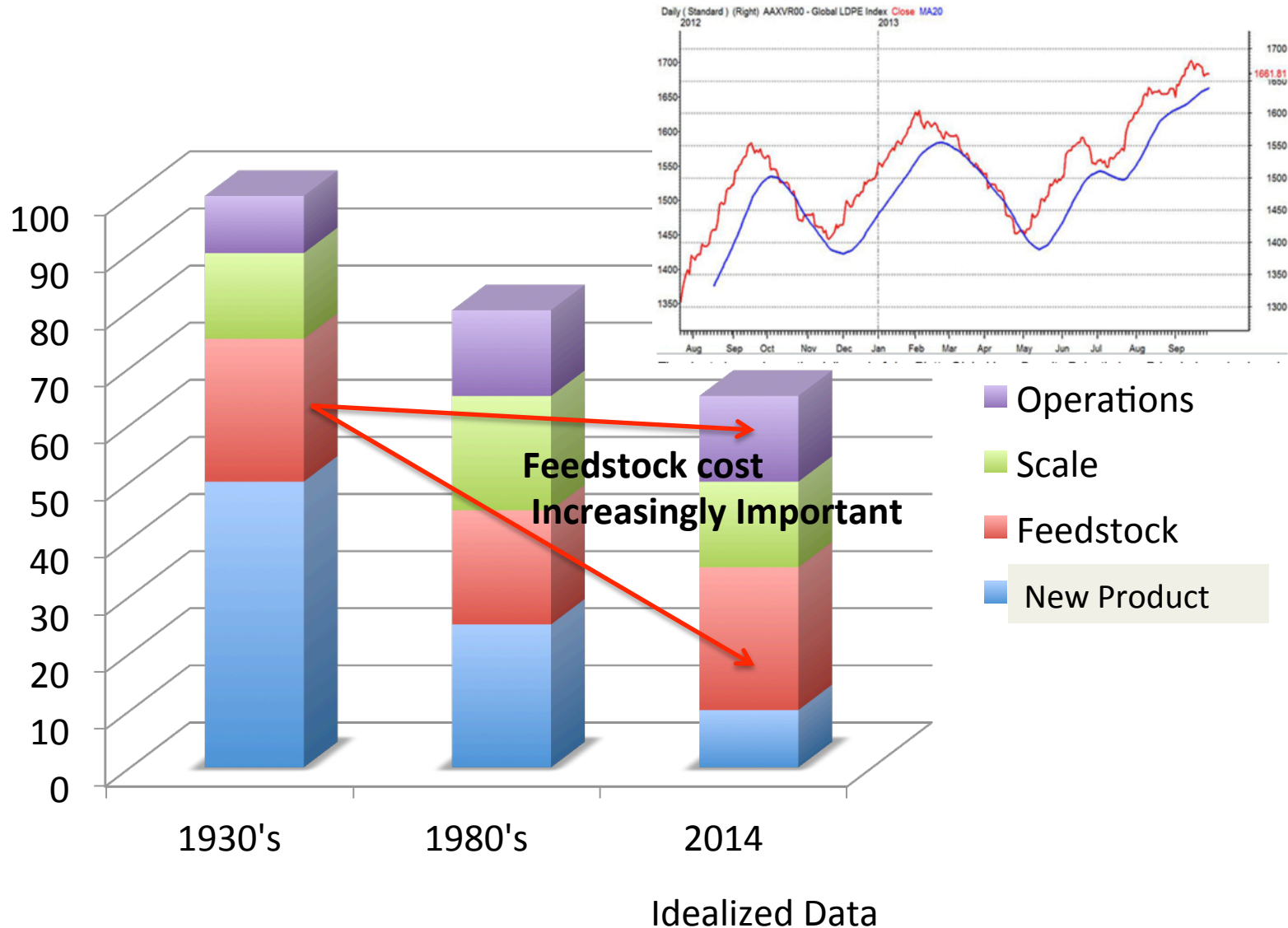
# Basic Raw Material Transformations



Technology is highly optimized



# Relative Source of Profit





# Top US Chemical Companies 1970



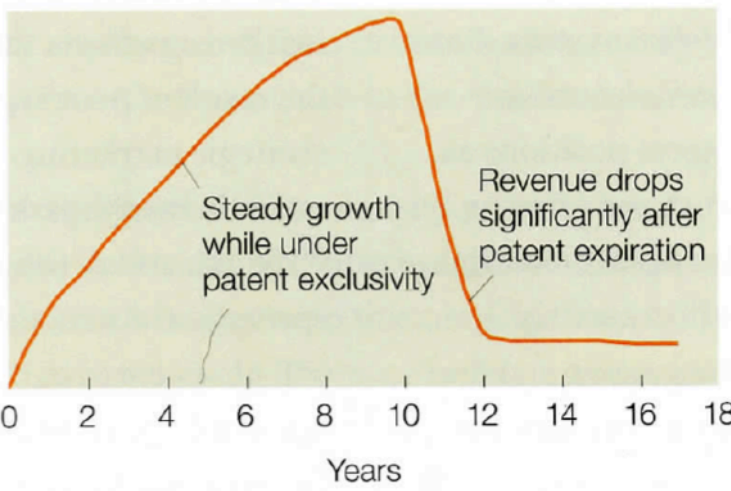
Rank '69 '68	Company	Chemical sales (Millions of dollars)	Total revenues <sup>a</sup> (Millions of dollars)	Chemical sales as per cent of total revenues	Company SIC class. <sup>b</sup>	After-tax earnings <sup>c</sup> (Millions of dollars)	Profit margin <sup>d</sup>	Rank '69 '68	Rank '69 '68	Return on invest- ment <sup>e</sup>	Rank '69 '68
TOTAL COMPANIES											
1 1	Du Pont <sup>f</sup>	\$3220	\$3,655	88%	281	\$343.5	9.4%	4	3	5.6%	7 4
2 3	Union Carbide	1815	2,933	62	281	186.2	6.4	18	24	3.2	36 42
3 2	Monsanto	1735	1,939	89	281	109.4	5.6	26	22	3.3	34 33
4 4	Dow Chemical	1570	1,876	84	281	148.7	7.9	10	12	4.7	15 19
5 7	Celanese	1028	1,250	82	281	76.3	6.1	22	34	3.8	29 45
6 5	W. R. Grace	1015	1,812	56	281	51.0	2.8	45	45	2.8	40 41
7 6	Standard Oil (N.J.)	1004	16,900	6	291	124.3	7.4	12	9	5.1	11 9
8 8	Allied Chemical	895	1,316	68	281	68.0	5.2	30	46	2.7	41 48
9 9	Hercules	642	746	86	281	43.9	5.9	24	14	4.1	26 12
10 11	Occidental Petroleum	625	2,059	30	509	174.8	8.5	7	14	7.3	3 3
11 10	FMC	620	1,409	44	281	67.3	4.8	32	29	5.0	13 6
12 12	American Cyanamid	576	1,067	53	281	89.9	8.3	8	5	6.2	6 5
13 13	Shell Oil	544	4,276	13	291	291.2	6.8	15	10	4.2	21 18
14 14	Eastman Kodak	522	2,747	19	383	401.1	14.6	1	1	10.5	1 1
15 16	Uniroyal	513 <sup>g</sup>	1,554	33	301	46.6	3.0	44	40	2.7	41 31
16 15	Stauffer Chemical	499	499	100	281	31.6	6.5	17	17	7.2	4 9
17 17	Phillips Petroleum	471	2,227	21	291	134.3	6.0	23	19	3.2	36 35
18 18	Rohm and Haas	448	453	99	281	33.5	7.4	12	8	4.8	14 9
19 19	Mobil Oil	444	7,573	6	291	434.5	5.7	25	22	4.4	17 22
20 21	Borden	394	1,756	23	282	47.9	2.7	46	47	4.2	21 24
21 26	Ethyl Corp.	382	517	74	281	33.0	6.4	18	20	4.3	20 19
22 20	Cities Service	361	1,595	23	291	127.2	8.0	9	5	4.0	27 26
23 23	Ashland Oil	342	1,151	30	291	52.3	4.5	34	32	4.4	17 15
24 28	Diamond Shamrock	327	555	59	281	30.7	5.5	28	17	3.2	36 30
25 24	Continental Oil	325	2,607	13	291	146.4	5.6	26	21	3.7	30 24

# Time to Realize Materials Benefits

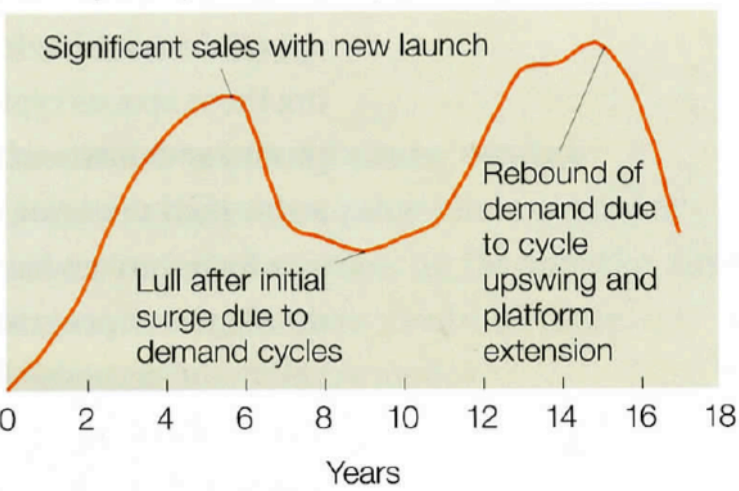


Revenue evolution to peak and beyond for various industries

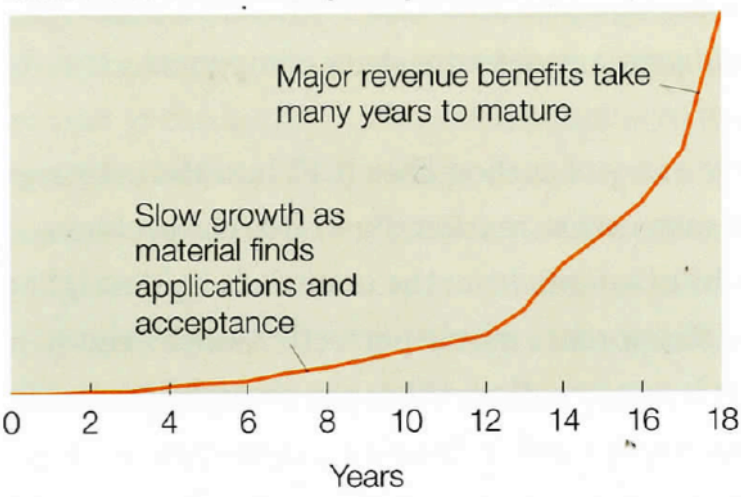
**Pharma (new drug)**



**Aerospace (new aircraft platform)**



**Materials/chemicals (new product launch)**



# Time and Risk Matrix



Degree of Market Familiarity	Low	<b>Product-line extensions into new markets</b>  Success rate: 30–40%  Time to commercialization: 2–7 years (average 5)  Average IRR 20-25%	<b>New-product launches in new markets</b>  Success rate: 15–20%  Time to commercialization: 8–19 years (average 14)  Average IRR 8-12%
	High	<b>Product-line extensions into existing markets</b>  Success rate: 40–50%  Time to commercialization: 2–5 years (average 4)  Average IRR 18-23%	<b>New-product launches in existing markets</b>  Success rate: 30–40%  Time to commercialization: 6–15 years (average 11)  Average IRR 13-18%
		High	Low
		Degree of Technology Familiarity	

New Technology Risk > New Market Risk

# Timeline to Innovate



**Reward**  
(Typical annual Revenue)

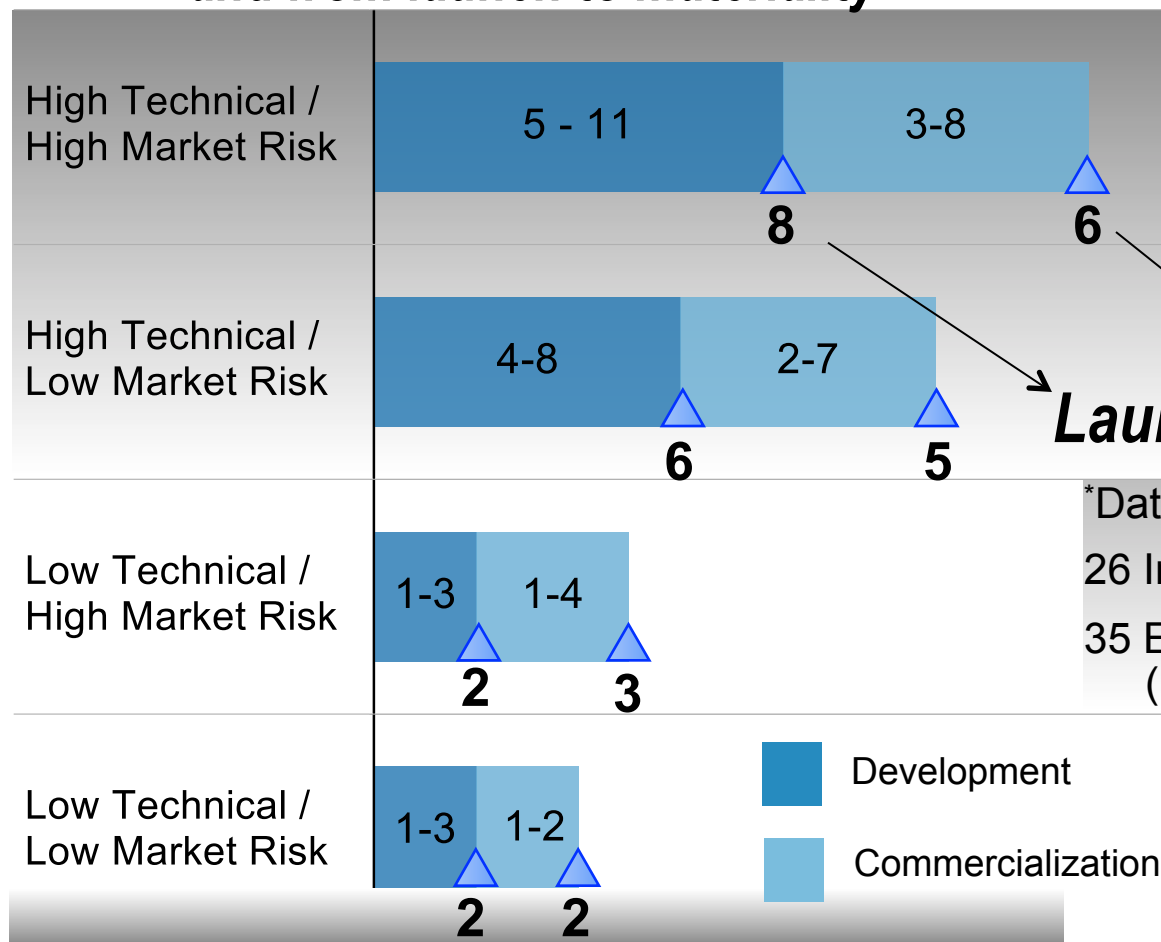
>\$100MM

\$50MM

\$20MM

< \$10MM

*Years\* from project initiation to launch  
and from launch to materiality*



\*Data Source:  
26 Internal Projects  
35 External Projects  
(McKinsey)

Development

Commercialization

**Materiality**

**Launch**



# The Trouble With Averages ...



**On average, the  
duck is dead.**



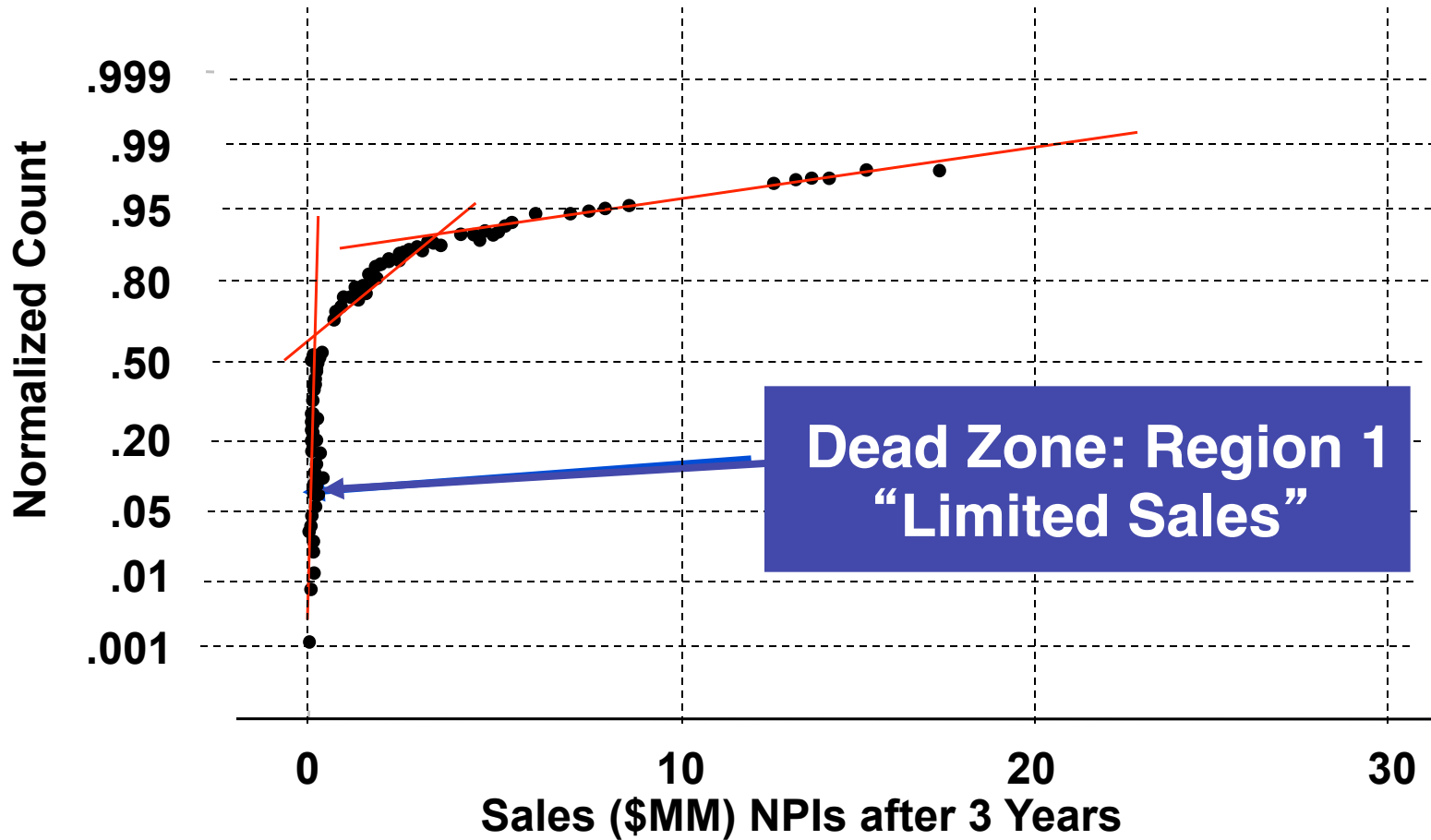
Photo credit: [www.outdoorchannel.com](http://www.outdoorchannel.com)

William Banholzer





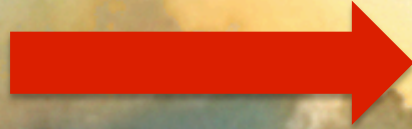
# NPI Analysis



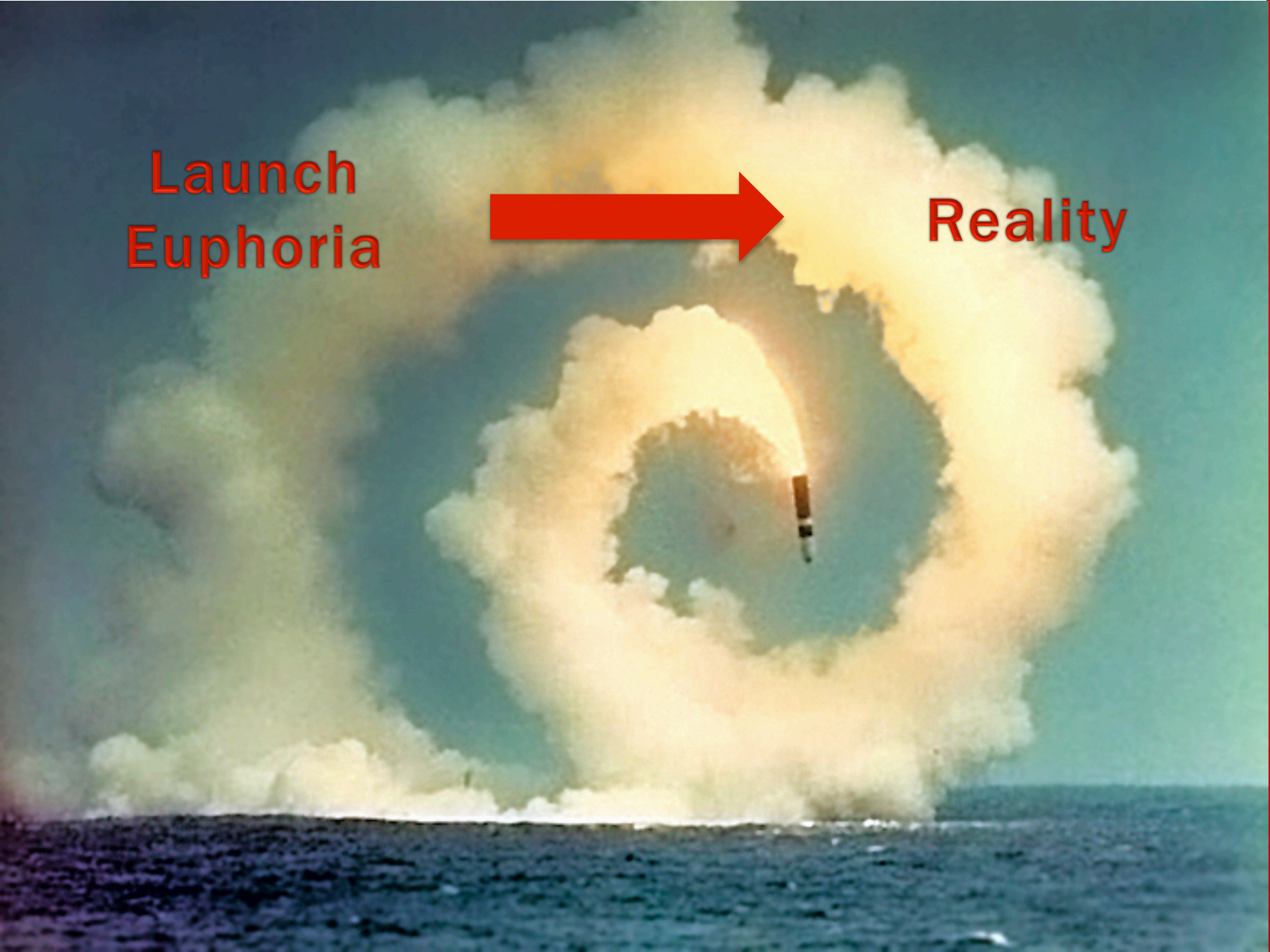
# Innovation Failure Modes



Launch  
Euphoria



Reality



# Failure Modes- Value Proposition



## 1-Fads

**Non Sustainable Trends-** often with poorly formulated value proposition, or incomplete analysis.

### **Symptom:**

*“Every one of our competitors is starting ....”*

*“This was used before but times have changed”*

### **Example:**

Biofuels

Biomaterials



# Hype Around Cleantech



## Ivy League Brains Figure Out How to Make Biodegradable Plastic from Greenhouse Gases

September 28, 2012

[cleantechnica.com](http://cleantechnica.com)

Two graduates from Princeton University and Northwestern University have developed a process for converting greenhouse gases from sewage treatment plants, landfills, and power plants into a biodegradable plastic called Airflex™

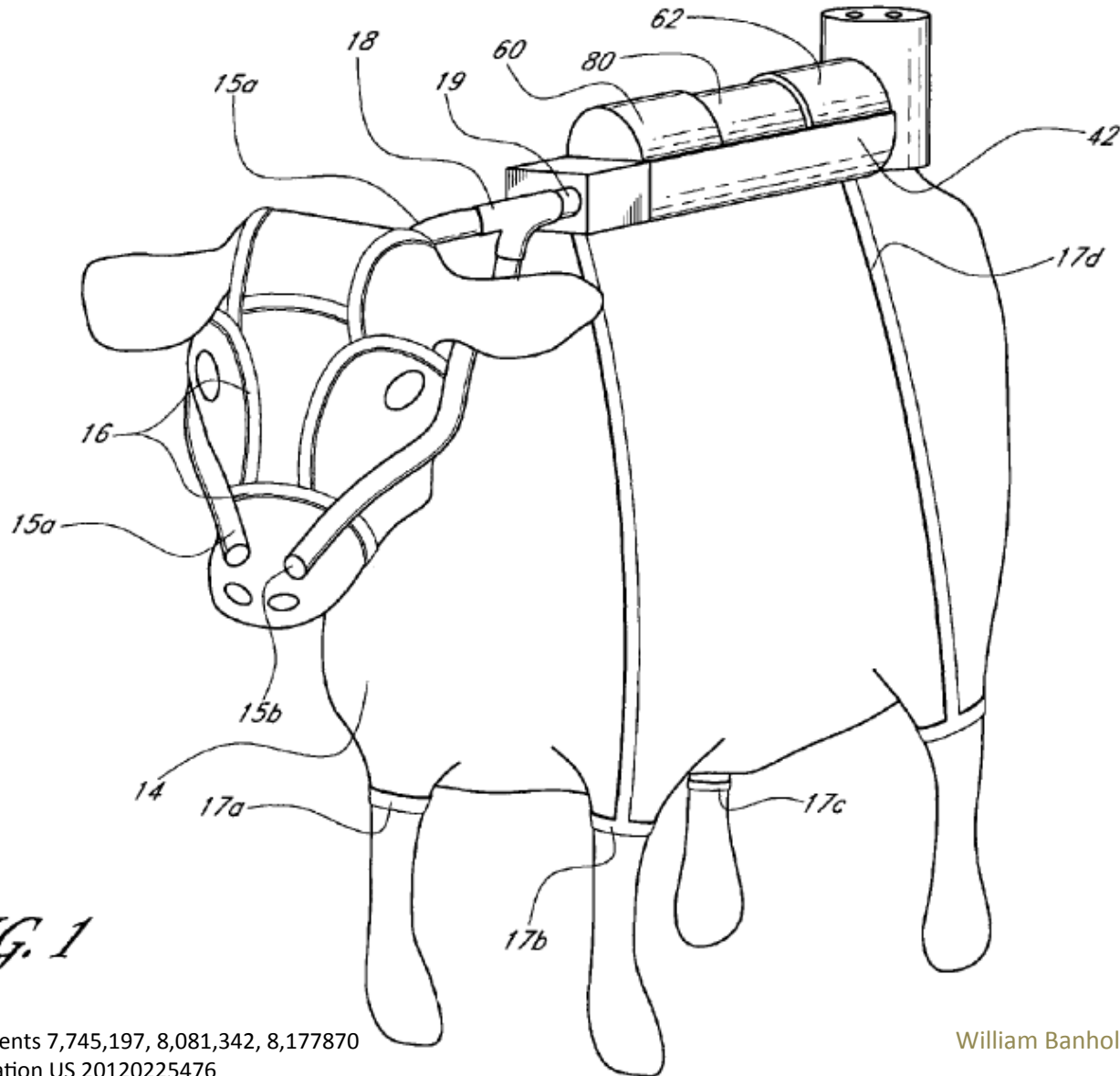
As described by Newlight, the process for making Airflex™ breaks down into a few simple steps. First, a mix of gases, including methane and carbon dioxide, is funneled into a reactor. Next, carbon and oxygen are separated out, and then they are reassembled into a long-chain thermopolymer.

September 25, 2012

[presswire.com](http://presswire.com)

"**We are pleased to receive this seventh patent**," stated Newlight CEO, Mark Herrema . "While the size of our patent portfolio is a testament to Newlight's pioneering inventions and nearly decade-long leadership in this field, we expect our patent portfolio to continue to grow at a rapid pace, particularly in the areas of new product applications and commercial-scale manufacturing systems."

# Permanent Exhalation Conveyance



*FIG. 1*



# Failure Modes – Value Proposition



## 2-Risk Disequilibrium

**Benefits of new material < Risk of end product**

*Corollary* Benefit of new process < Risk of process failure

**Symptom:**

*“The customer doesn’t understand the benefits we can generate.”*

*“Their Testing is Ridiculous”*

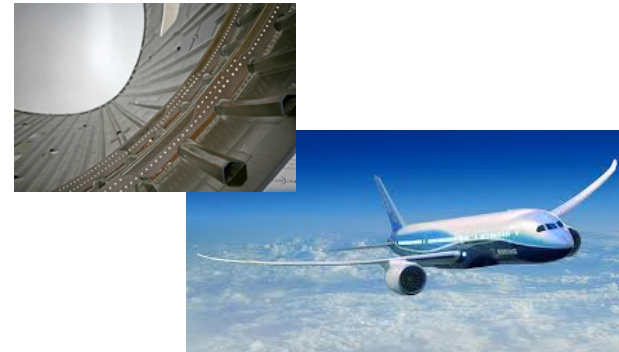
**Example:**

**Carbon Fiber in Plane Fuselage:**

1960 CF Developed

1980’s Initial components

1990’s Primary Structures:



**Challenging Entry Segments:** automotive, safety equipment, in body devices, primary aerospace components:

# Failure Modes –Value Proposition



## 3-Inadequate Segmentation:

**Belief New Product Widely Applicable**

*Corollary: Neglect tangential process considerations*

**Symptom:**

*“This will completely replace all .....”*

**Examples:**

BioPlastics

CLF/LED Light bulbs



# Failure Modes- Value Proposition



## 4-Panacea Illusion- Failure to appreciate alternatives

**Belief New Material's Properties Totally Disruptive**

**Symptom:**

*"Our Material has such superior XXX ....."*

**Examples:**

HDPE

Nano materials



# Failure Modes- Value Chain Issue



## 5-Value Chain Resistance Complexity - Losers

Existing Value Chains are entrenched and the losers don't just capitulate.

### Symptom:

*"The existing value chain can't compete."*

*"Current Suppliers and Customers will have no choice"*

### Examples:

PCV pipe

BPA can coatings

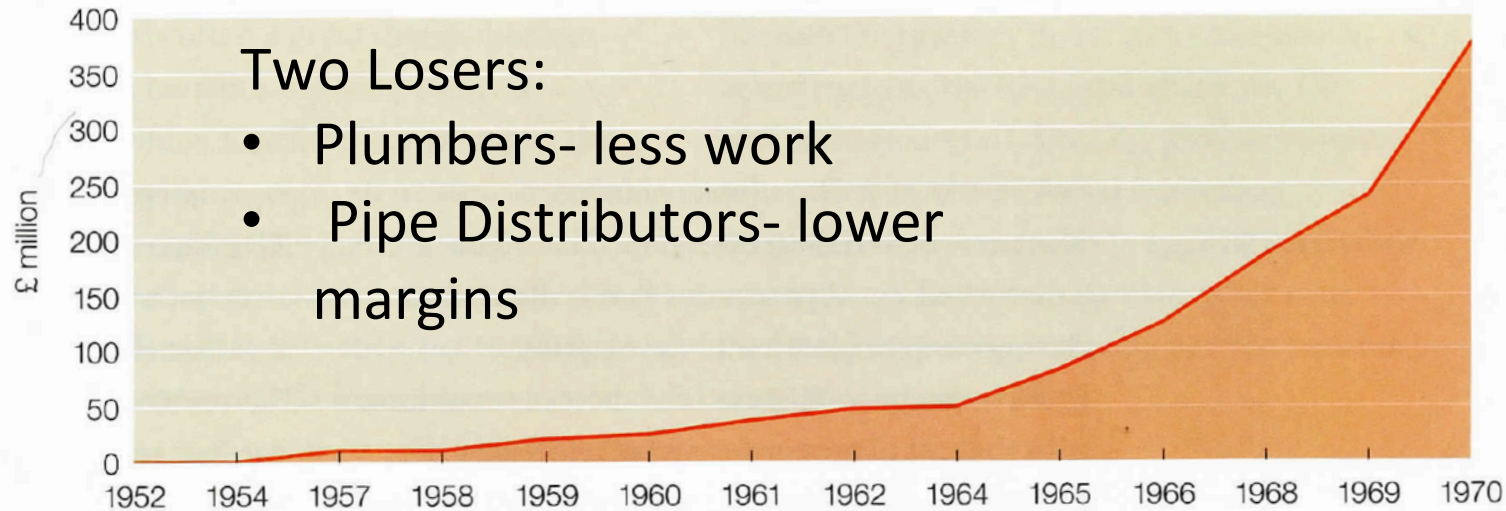
PC window Glazing

# Value Chain Resistance- e.g. PVC



**PVC pipe sales took nearly 15 years to reach reasonable volume.**

PVC<sup>1</sup> pipe sales



First PVC<sup>1</sup> pipe produced in the United States for chemical plants and pickle factories

PVC<sup>1</sup> fights major value-chain battles for code approval, facing heavy opposition from pipe fitters, plumbers' unions, and plumbing distributors

FHA<sup>2</sup> accepts PVC<sup>1</sup> for drain, waste, and vent applications

PVC<sup>1</sup> gains more than 150 code approvals and is accepted by Building Officials Conference of America



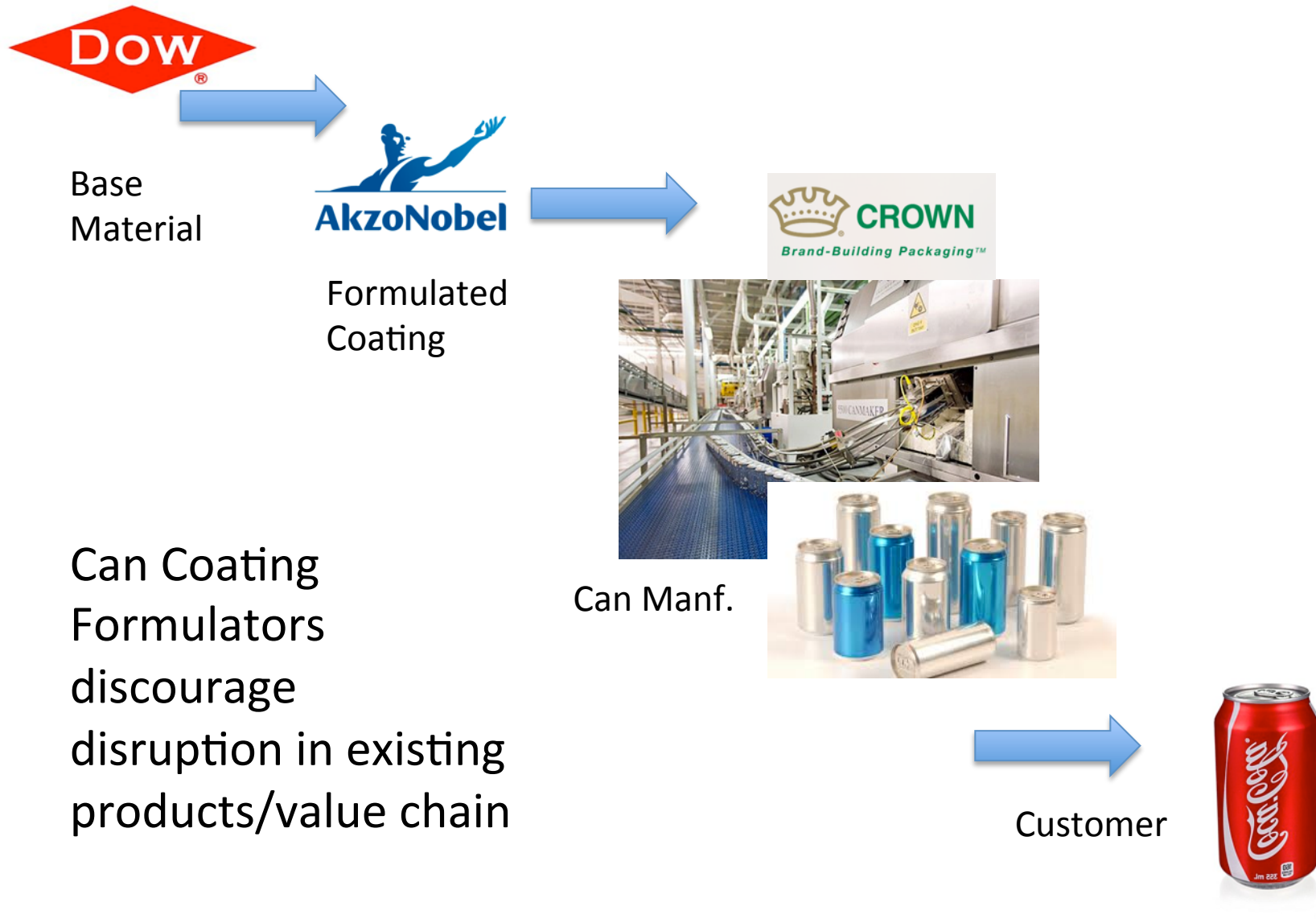
<sup>1</sup>Polyvinyl chloride.

<sup>2</sup>Federal Housing Administration.

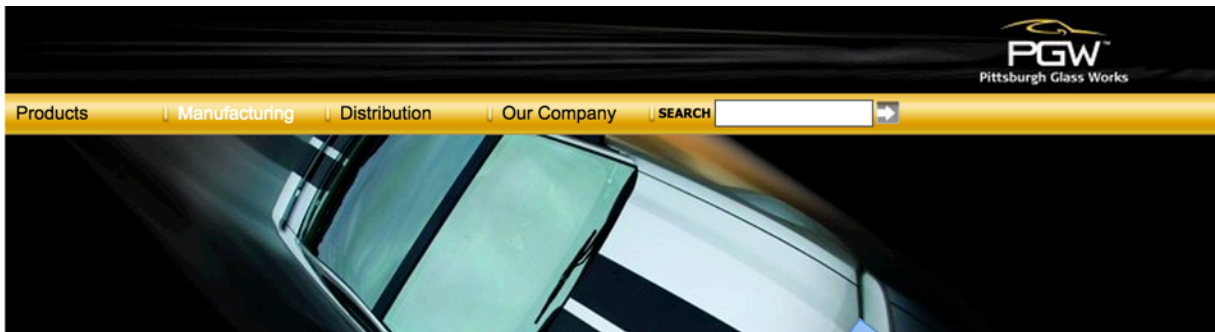
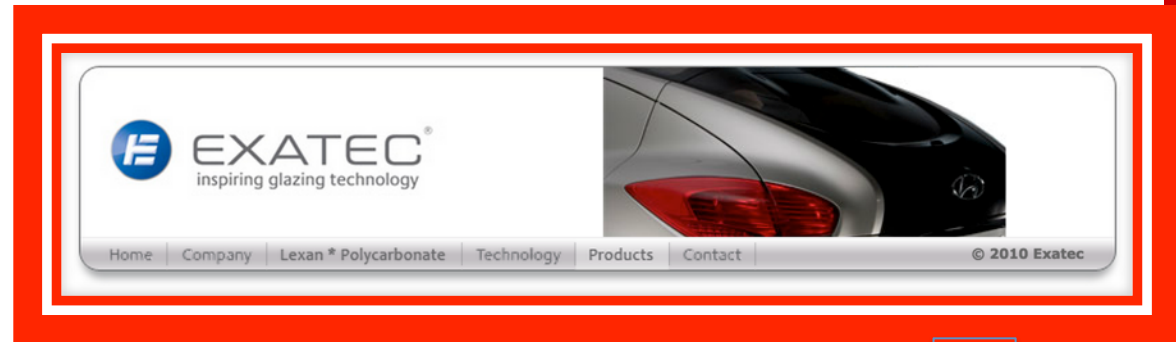
Source: Modern Plastics; McKinsey analysis



# Value Chain Resistance e.g. BPA Can Coating

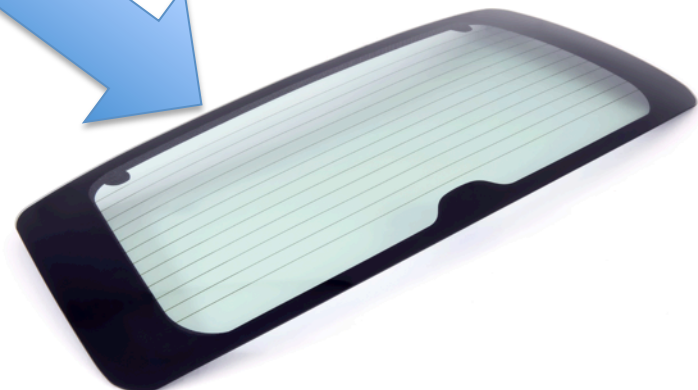


# Value Chain Resistance e.g. PC Glazing



## Hurdles:

- TCE
- Design
- System Cost
- Scratch



# Failure Modes Value Chain Issue



## 6-Drop In Solutions

Material will “drop in” to existing process/market

**Symptom:**

*“Nothing will have to change.”*

**Examples:**

Plastics Body panels

Composite Auto Parts.



# Failure Modes



## 7-Single Customer NPI

**New Product Effort Based on Single Customer Input**

**Symptom:**

*“XXX is the market leaders and will drive market adoption.”*

**Examples:**

Rubbermaid Food Storage

# Market-Back Example



What Not To Do...



## Rubbermaid initial CTQs:

- Clarity – quality image
- Stain resistance
- Food contact approved
- Dampened / “rugged” sound
- High flow for thin-walled lids & bowls

## This project was:

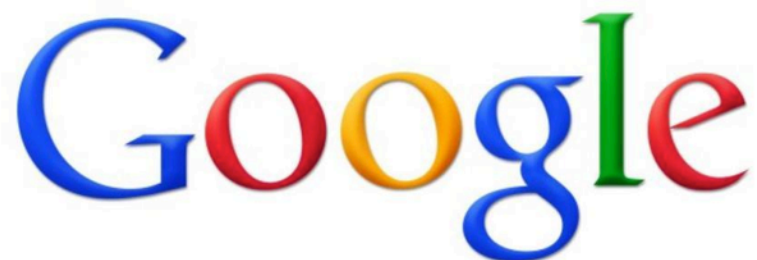
- #1 Rubbermaid program
- Large Add Spend
- Proprietary product
- But it failed!!!

# Single Customer CTQs – Use Extreme Caution

William Banholzer



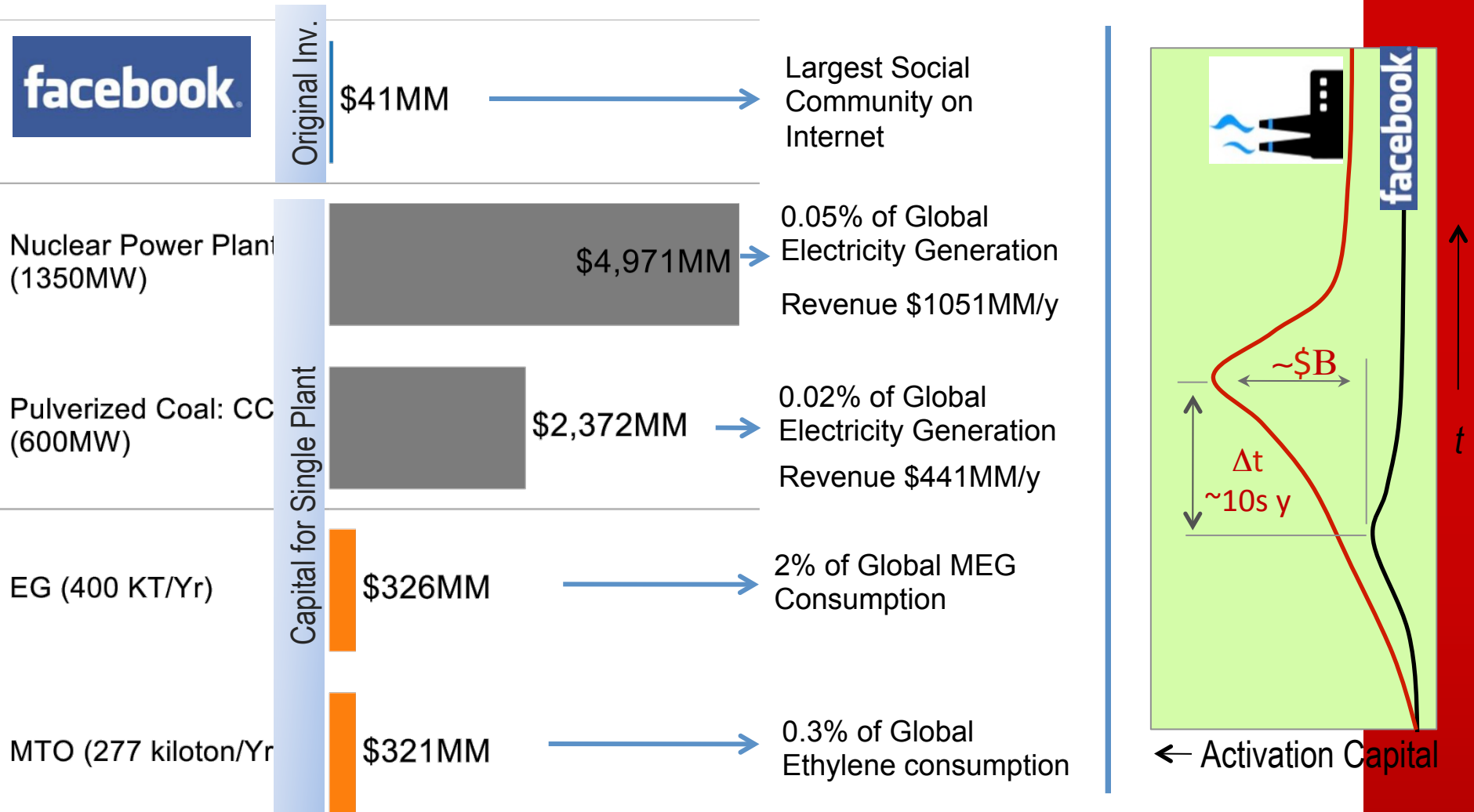
# Venture Model in Chemicals?



Where are the Facebook and Google  
of the Chemical Industry?



# Scale of Fuels/Chemicals Makes it Harder

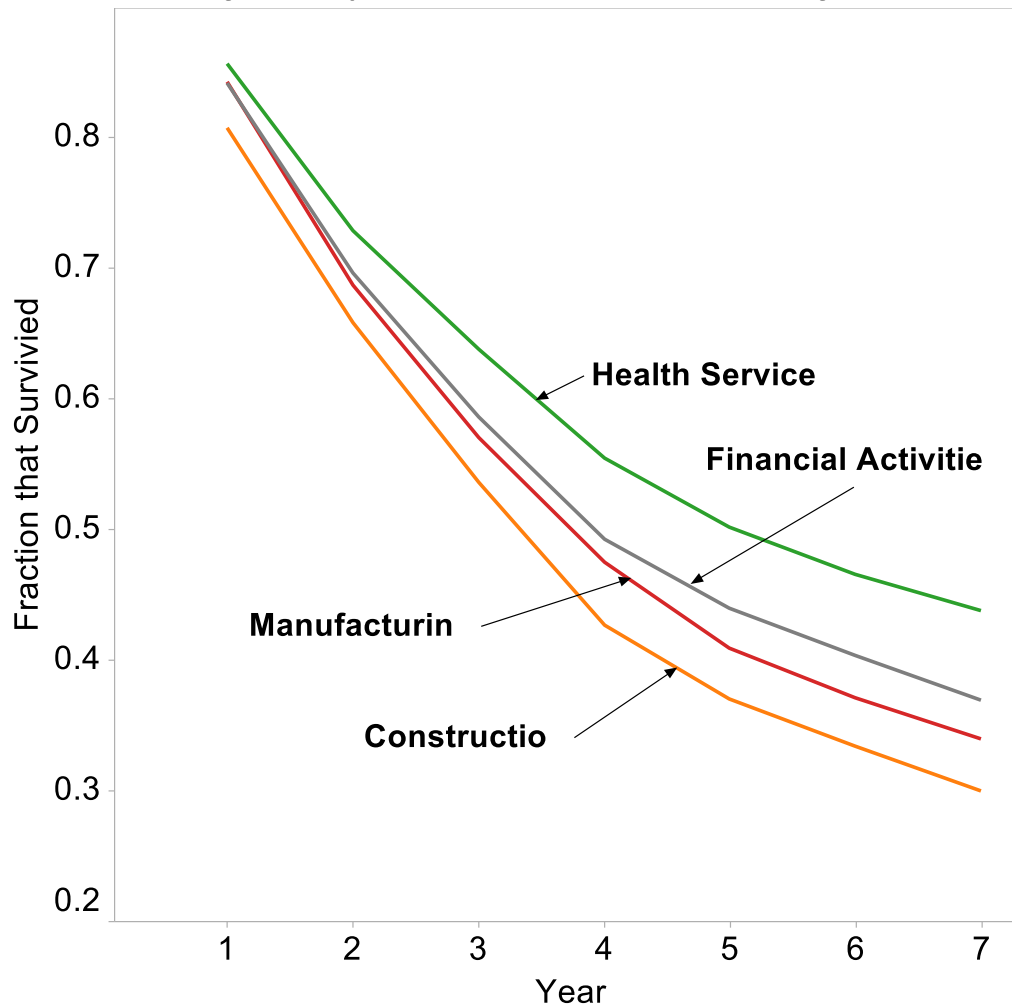


**Sources:** facebook original investment showing combined amounts from Peter Thiel (PayPal cofounder), Accel Partners and Greylock Partners as described in the History of facebook on wikipedia; Power Plants: RL34746 report - Stan Kaplan - Congressional Research Service; MTO: PEP Report 261 – SRI and EG: PEP Report 21 – SRI; **Revenues** for Power Plants calculated using 2010 electricity average retail prices (all sectors) 9.88 cents/kWh (data from DOE)



# The Challenge of a New Company

*Fraction of companies that survived after launch*



Energy & chemical industries require very high reliability

Energy & chemical industries are extremely capital intensive


Failure has massive financial and social consequences




# Single Customer vs. Market Driven Programs

## Single Customer

## Market Driven

- 
- Speed to market
  - CTQs easily defined
  - Easier to predict returns
  - Customer credibility

- Broader reach
- **Potential stronger IP**
- Independent of customer disengagement
- Industry credibility

- 
- Risk of customer disengagement
  - **Potential weaker IP**
  - Customer IP limits growth potential

- Potential slow adoption
- Complex CTQs



**Thank You**